



**SOPORSET**  
PREMIUM OFFSET

PREMIUM OFFSET FOLIO + REELS

Technical References – Targets only, without tolerances mentioned

	Whiteness CIE	Opacity % (minimum)	Moisture %	Bendtsen Roughness ml/min	Thickness µm	Bulk µm/g/m <sup>2</sup>
	ISO 11475	ISO 2471	ISO 287	ISO 8791/2	ISO 534	—
<b>60g/m<sup>2</sup></b>	<b>161</b>	<b>87,0</b>	<b>6,2</b>	<b>150</b>	<b>80</b>	<b>1,33</b>
<b>70 g/m<sup>2</sup></b>	<b>161</b>	<b>91,0</b>	<b>6,2</b>	<b>150</b>	<b>92</b>	<b>1,31</b>
<b>80 g/m<sup>2</sup></b>	<b>161</b>	<b>94,0</b>	<b>6,0</b>	<b>150</b>	<b>106</b>	<b>1,33</b>
<b>90 g/m<sup>2</sup></b>	<b>161</b>	<b>95,0</b>	<b>6,0</b>	<b>150</b>	<b>116</b>	<b>1,29</b>
<b>100 g/m<sup>2</sup></b>	<b>161</b>	<b>96,0</b>	<b>5,8</b>	<b>150</b>	<b>128</b>	<b>1,28</b>
<b>110 g/m</b>	<b>161</b>	<b>97,0</b>	<b>5,8</b>	<b>150</b>	<b>141</b>	<b>1,28</b>
<b>120 g/m</b>	<b>161</b>	<b>98,0</b>	<b>5,8</b>	<b>150</b>	<b>150</b>	<b>1,25</b>

**Additional Information about grupo Portucel Soporcel Mills and Products:**

grupo Portucel Soporcel mills are chain-of-custody certified by the Smartwood Program of the Rainforest Alliance in accordance with FSC-STD-40-004 (SW-COC-1783 for Soporcel and SW-COC-1829 for Portucel).

In accordance with the requirements of ISO 9706 standard - Archival life over 200 years

Elemental Chlorine Free (ECF)

Quality Standard ISO 9001

Environmental Standard ISO 14001

Occupational Health and Safety Standard OHSAS 18001